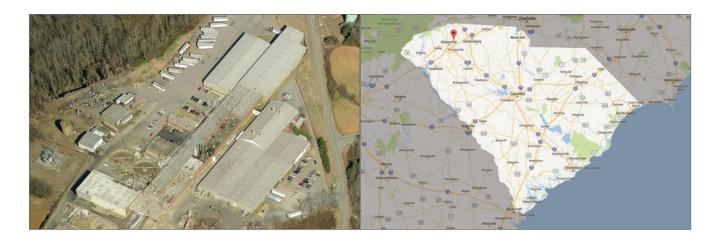# Taylors Paperboard and Specialty Converting

Location:
Taylors, SC

Trim:
108"

Caliper Range:
.018" – .060"

Rolls:
✔ Widths – 2" or greater
✔ 37" – 72" diameters
✔ 4", 6", 8" and 12" cores
✔ Ribbon slit tolerance: ± 1/32"

Sheets:
✔ Width: Min – 17" Max – 106"
✔ Length: Min – 28" Max – 96"

Certifications:
✔ FSC®, SFI® and PEFC® Chain of Custody Standard for Recycled Paper
✔ FDA® Compliant for Dry Food Packaging
   – 21 CFR 176.170
   – 21 CFR 176.18
   – 21 CFR 176.260

✔ RPTA 100% Certified

Product Offerings:
✔ Tubing Grades
   – Ultra
   – Ultrex

✔ Cara M Puzzle
✔ Cara M Puzzle Blue
✔ White Vat
✔ Plain Chip
✔ Printer's Chip
✔ Black Chip
✔ Double Lined Suntan
✔ Bending Chip
✔ Folding and Set-Up Boxboard
✔ White Lined
✔ ES Cream®
✔ Specialty Colors/Grades
✔ Laminated Paperboard
✔ Black chip – double-lined solid fill
✔ StaSquare
✔ Kraftex
✔ Partition Chip
✔ Specialty Converting

Taylors Paperboard *page 2*

Key Markets Supplied: 3 Ring Binders, Furniture Market, Hard Cover Book, Confectionery, Desk Calendars, Puzzles

Converting Department Capabilities	Sizes	Calipers	Tolerances
Sheet Pasters (1)			
	Minimum Width = 21"	Minimum = .070"	
	Maximum Width = 60"	Maximum to ream cut = .270"	
	Minimum Length = 30"	Maximum to rotary cut = .150"	
	Maximum Length = 82"	Maximum untrimmed = 0.500"	
Ream (Guillotine) Cutters (3)			
	Minimum Width = 1/2"	Minimum = .020"	Ream Cut = ± 1/8"
	Maximum Width = 90"	Maximum = .270"	
	Minimum Length = 2"		
	Maximum Length = 85"		
Rotary Cutters (1)			
	Panel Size Minimum = 4.25" x 6"	Minimum = .060"	
	Panel Size Maximum = 48" x 15"	Maximum = .150"	
	Master Sheet In-Feed: 35" min Width and 35" min Length		
	Master Sheet In-Feed: 48" max Width and 53" max Length		
			± 1/32"
Roll Laminator			
	Minimum Width = 21"	Minimum = .040"	
	Maximum Width = 58"	Maximum = .150"	
	Minimum Length = 32"		
	Maximum Length = 80"		
	2 ply – to 5-ply		Cut Tolerance ± 1/4"
	Maximum roll OD = 72"		
	Cores on 4" or 12"		
Offline Sheeter			
	Minimum Width = 22"	Minimum = .012"	
	Maximum Width = 56"	Maximum = .030"	
	Minimum Length = 32"		
	Maximum Length = 72"		
	Maximum roll weight = 3,500 lbs.		Cores on 4" or 12"
	Maximum roll OD = 68"		Slit in line – trim 2 sides

📍 *For more information:* 1-800-858-1438